

GUGOLZ Polishing Pitch Technical Datas

Softening Points

Measuring method	ISO 4625
Measuring tool	Ring and Ball
Polishing Pitch No. 55	63° - 65° Celsius
Polishing Pitch No. 64	64° - 68° Celsius
Polishing Pitch No. 73	70° - 74° Celsius
Polishing Pitch No. 82	73° - 77° Celsius
Polishing Pitch No. 91	78° - 93° Celsius

Penetration

Measuring method	ISO 52010
Measuring tool	with needle
Measuring time	180 seconds
Measuring temperature	20° Celsius
Load to needle	50 gram
Polishing Pitch No. 55	1.51 – 1.82 mm
Polishing Pitch No. 64	0.31 – 0.55 mm
Polishing Pitch No. 73	0.03 – 0.10 mm
Polishing Pitch No. 82	0.00 – 0.07 mm
Polishing Pitch No. 91	0.00 – 0.04 mm

The above mentioned measuring results are updated.

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